

These drill sizes are readily available OTS. In general, there are categories of common imperial drill sizes: fractional (in 1/64" increments), lettered rows · ANSI and ISO Twist drill size chart Fractional and Metric Sizes per. Size. Drill diameter. Drill Size imal Equiv/ Inch/MetrIc tap DrIll SIZeS & IMal equivalents Bulletin M/S/ pipe tHreaD SizeS (npSc) tHreaD Drill tHreaD Drill 1/8 -//2 tap drill chart inch and metric sizes with imal equivalents. Drill Size imal Equiv. [inches (mm)] 5/in (mm) 4/0 measurement drill bits come in 1/inch increments. reduced as far as possible, so 2/becomes 1/for instance. ANSI/ASME BM below are the standard size drill bits used and readily available in C R V! TRIANGLE FASTENER CORPORATION www.mMD IMAL EQUIVALENT (inch) for Fractional, Number, Letter & Metric Bits Drill Size Number Drill Size Letter Drill Size Fraction Drill Size Metric imal Equivalent/ Drill Size & imal Equivalent Chart (Fractional Wire •Metric Letter Sizes) DRILL SIZE IMAL DRILL SIZE IMAL DRILL SIZE IMAL DRILL SIZE IMAL DRILL They are commonly used to drill lathe centres and spotting drills, g holes to guide twist drilling. The drill size chart below contains all commonly used centre drill bit sizes. The drill size chart below gives fractional sizes and their metric conversions up toinch. Fraction of an inch inch mm Fraction of an inch inch mm Fraction of an inch DRILL SIZE CHART TO INCH RANGE Size in Size Designation inches Size Designation mmmm mmmm mm/8 inch Letter L Letter V mmmm Letter Mmm mmmm/inchmm mm Letter w Letter Nmm Drill Size imal Equiv. This chart Common Drill Sizes Chart. Drill Size imal Equiv. created date/10/pm Drill Size imal Inches mm mm mm R C R V! TRIANGLE FASTENER CORPORATION www..m MD IMAL EQUIVALENT (inch) for Fractional, Number, Letter & Metric Bits Imperial has made a concerted effort to provide accurate information in its catalog and on its site, however Imperial assumes no responsibility The Printable Tap Drill Chart PDF is a fast and easy resource to download that includes all of the metric and inch sizes, as well as the imal equivalents for each size. DRILL SIZE CHART TO INCH RANGE Size in Size Designation inches Size Designation mmmm mm/8 inch IMAL EQUIVALENT CHART. The fractions used are always in their simplest form, i.e. designation.