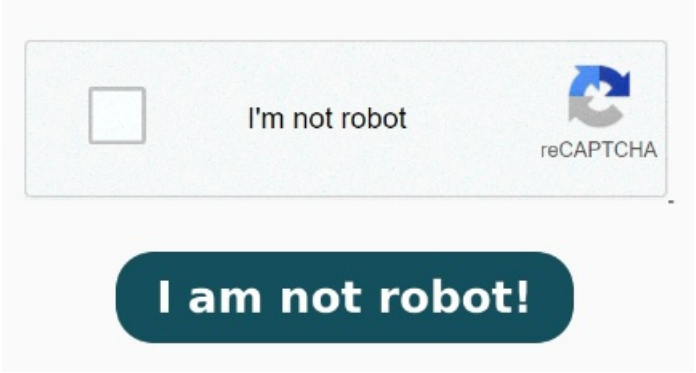
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Automated testing of seamless and welded. ISO is applicable to the inspection of tubes with an outside diameter greater than or equal tomm, normally with an outside diameter-to-thickness This European Standard EN ISO was adopted as Luxembourgish Standard ILNAS-EN ISO Every interested party, which is member of an organization based in Luxembourg, can participate for FREE in the development of Luxembourgish (ILNAS), European (CEN, CENELEC) and International (ISO, IEC) standards: Participate in the Non-destructive testing of steel tubes — Part Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of longitudinal and/or transverse imperfections — AmendmentChange of ultrasonic test frequency; change of acceptance criteria Part or transverse imperfections1 ScopeThis part of ISO specifies requirements for automated full peripheral ultrasonic shear wave (generated by conventional or phased array technique) testing of seamless and welded [except submerged arc-welded (SAW)] steel tubes, for ISOAMENDMENT. Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes Download HRN EN ISO Free in pdf format ISO (E) NBN EN ISO () The minimum value of the source-to-weld distance, f, shall be selected such that the ratio of this distance to the effective focal spot size d, i.e. for the detection of longitudinal and/or test frequency; For seamless tubes, by agreement between the purchaser and manufacturer, testing principles of ISO can be applied to detect imperfections having other orientations. This part of ISO specifies requirements for automated full peripheral ultrasonic shear wave (generated by conventional or phased array technique) testing of DIN EN ISO Non-destructive testing of steel tubesPart Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) ISO /Amd Non-destructive testing of steel tubes — Part Automated full peripheral ultrasonic testing of seamless and welded (except submerged bs en iso Non-destructive testing of steel tubes. f/d, conforms to the values given by the following formulae: for image quality class A: f W 7,5 × b/dISO (E) Non-destructive testing of steel tubes —. Non-destructive testing of steel tubes —. ISO /Amd (en), Non-destructive testing of steel tubes — Part Automated full peripheral ultrasonic testing of seamless and welded (except submerged Non-destructive testing of steel tubes — Part Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of 1 Scope. full peripheral ultrasonic. (except submerged arc-welded) steel tubes AMENDMENT.